

Operator	Decker	PD (μm)	log(PD)	CMFT (%)	CMFT	Z
Material	Alumina	0.10292	-0.9875	0.357338	0.003573	-2.68993
d50	0.573	0.109018	-0.9625	1.288892	0.012889	-2.22954
		0.115478	-0.9375	2.024027	0.02024	-2.04881
		0.122321	-0.9125	2.607765	0.026078	-1.94185
		0.129569	-0.8875	3.105917	0.031059	-1.86545
		0.137246	-0.8625	3.588882	0.035889	-1.80053
		0.145378	-0.8375	4.117028	0.04117	-1.73726
		0.153993	-0.8125	4.735848	0.047358	-1.67102
		0.163117	-0.7875	5.476596	0.054766	-1.6003
		0.172783	-0.7625	6.359948	0.063599	-1.52524
		0.183021	-0.7375	7.398849	0.073988	-1.44671
		0.193865	-0.7125	8.599778	0.085998	-1.36582
		0.205353	-0.6875	9.964083	0.099641	-1.2836
		0.21752	-0.6625	11.49126	0.114913	-1.20081
		0.230409	-0.6375	13.18397	0.13184	-1.11774
		0.244062	-0.6125	15.0509	0.150509	-1.03425
		0.258523	-0.5875	17.10518	0.171052	-0.95002
		0.273842	-0.5625	19.35786	0.193579	-0.86478
		0.290068	-0.5375	21.8095	0.218095	-0.77864
		0.307256	-0.5125	24.4439	0.244439	-0.69209
		0.325462	-0.4875	27.22602	0.27226	-0.60599
		0.344747	-0.4625	30.104	0.30104	-0.52141
		0.365174	-0.4375	33.01286	0.330129	-0.43956
		0.386812	-0.4125	35.87971	0.358797	-0.36168
		0.409732	-0.3875	38.62923	0.386292	-0.289
		0.43401	-0.3625	41.19199	0.41192	-0.22261
		0.459727	-0.3375	43.51401	0.43514	-0.1633
		0.486968	-0.3125	45.5659	0.455659	-0.11138
		0.515822	-0.2875	47.34683	0.473468	-0.06655
		0.546387	-0.2625	48.88191	0.488819	-0.02803
		0.578762	-0.2375	50.21224	0.502122	0.00532
		0.613056	-0.2125	51.38182	0.513818	0.034644
		0.649382	-0.1875	52.42594	0.524259	0.060847
		0.68786	-0.1625	53.36453	0.533645	0.084437
		0.728618	-0.1375	54.20229	0.542023	0.105531
		0.771792	-0.1125	54.93444	0.549344	0.124005
		0.817523	-0.0875	55.55504	0.55555	0.139697
		0.865964	-0.0625	56.06434	0.560643	0.152601
		0.917276	-0.0375	56.4732	0.564732	0.162978
		0.971628	-0.0125	56.80338	0.568034	0.171371
		1.029201	0.0125	57.0845	0.570845	0.178526
		1.090184	0.0375	57.34854	0.573485	0.185255
		1.154782	0.0625	57.62347	0.576235	0.19227
		1.223207	0.0875	57.92864	0.579286	0.200068
		1.295687	0.1125	58.2731	0.582731	0.208885
		1.372461	0.1375	58.65745	0.586575	0.218742

1.453784	0.1625	59.0779	0.590779	0.229549
1.539927	0.1875	59.52975	0.595298	0.241194
1.631173	0.2125	60.00915	0.600092	0.253584
1.727826	0.2375	60.51232	0.605123	0.266631
1.830206	0.2625	61.03323	0.610332	0.280185
1.938653	0.2875	61.56108	0.615611	0.293973
2.053525	0.3125	62.07948	0.620795	0.307569
2.175204	0.3375	62.56764	0.625676	0.320424
2.304093	0.3625	63.0039	0.630039	0.331957
2.440619	0.3875	63.37052	0.633705	0.341683
2.585235	0.4125	63.65896	0.63659	0.349358
2.73842	0.4375	63.87422	0.638742	0.355099
2.900681	0.4625	64.03539	0.640354	0.359405
3.072557	0.4875	64.1718	0.641718	0.363055
3.254618	0.5125	64.3136	0.643136	0.366854
3.447466	0.5375	64.48269	0.644827	0.371391
3.651741	0.5625	64.68522	0.646852	0.376836
3.868121	0.5875	64.91118	0.649112	0.382924
4.097321	0.6125	65.14016	0.651402	0.389107
4.340103	0.6375	65.35072	0.653507	0.394807
4.59727	0.6625	65.52791	0.655279	0.399613
4.869675	0.6875	65.66725	0.656673	0.403399
5.158222	0.7125	65.77318	0.657732	0.406281
5.463865	0.7375	65.85506	0.658551	0.408511
5.78762	0.7625	65.92334	0.659233	0.410372
6.130558	0.7875	65.98727	0.659873	0.412116
6.493816	0.8125	66.05421	0.660542	0.413943
6.878599	0.8375	66.12969	0.661297	0.416005
7.286182	0.8625	66.21728	0.662173	0.4184
7.717915	0.8875	66.31826	0.663183	0.421165
8.17523	0.9125	66.43141	0.664314	0.424266
8.659643	0.9375	66.55358	0.665536	0.427619
9.172759	0.9625	66.68117	0.666812	0.431126
9.71628	0.9875	66.81137	0.668114	0.43471
10.29201	1.0125	66.87712	0.668771	0.436523

$\ln(\text{PD})$	$\ln(-\ln(1-\text{CMFT}))$
-2.2738	-5.63245
-2.21624	-4.34491
-2.15867	-3.88987
-2.10111	-3.63349
-2.04354	-3.45613
-1.98598	-3.30911
-1.92842	-3.16909
-1.87085	-3.02585
-1.81329	-2.87666
-1.75572	-2.72247
-1.69816	-2.56566
-1.64059	-2.40881
-1.58303	-2.25416
-1.52546	-2.10317
-1.4679	-1.95631
-1.41033	-1.81328
-1.35277	-1.67346
-1.2952	-1.53643
-1.23764	-1.40233
-1.18007	-1.27191
-1.12251	-1.1463
-1.06495	-1.02677
-1.00738	-0.91462
-0.94982	-0.81101
-0.89225	-0.71696
-0.83469	-0.6332
-0.77712	-0.56006
-0.71956	-0.49729
-0.66199	-0.44403
-0.60443	-0.39894
-0.54686	-0.36039
-0.4893	-0.32688
-0.43173	-0.29722
-0.37417	-0.27075
-0.31661	-0.24726
-0.25904	-0.22684
-0.20148	-0.20959
-0.14391	-0.19547
-0.08635	-0.18417
-0.02878	-0.17506
0.028782	-0.16731
0.086347	-0.16004
0.143912	-0.15248
0.201476	-0.1441
0.259041	-0.13465
0.316605	-0.12412

0.37417	-0.11261
0.431735	-0.10026
0.489299	-0.08717
0.546864	-0.07345
0.604429	-0.05926
0.661993	-0.04489
0.719558	-0.03079
0.777122	-0.01752
0.834687	-0.00566
0.892252	0.004307
0.949816	0.012149
1.007381	0.018
1.064946	0.022382
1.12251	0.026091
1.180075	0.029947
1.237639	0.034546
1.295204	0.040056
1.352769	0.046204
1.410333	0.052436
1.467898	0.058168
1.525463	0.062994
1.583027	0.06679
1.640592	0.069676
1.698157	0.071907
1.755721	0.073768
1.813286	0.075511
1.87085	0.077336
1.928415	0.079395
1.98598	0.081783
2.043544	0.084538
2.101109	0.087626
2.158674	0.09096
2.216238	0.094444
2.273803	0.098
2.331367	0.099796